FORM OIL CITRUS
PRODUCT DATA SHEET

Multi-Reactive Form Release Agent

DESCRIPTION
FORM OIL CITRUS is a citrus-scented, multi-reactive form release agent. It is composed of an organic chemical that reacts with the alkali content of the concrete to form a release film that effectively prevents the bonding of concrete to the form. In addition, FORM OIL CITRUS also contains a high molecular weight and a non-reactive, chemically inert ingredient to assist in clean and quick form release and removal. These exclusive ingredients combine the effectiveness of a chemically reactive type and an inert barrier to provide a doubly effective separation and the ultimate in form release. FORM OIL CITRUS meets the maximum VOC content of 450 g/L for form release compounds as required by the U.S. EPA architectural coatings rule.

USES
FORM OIL CITRUS can be used on various types of forms: wood, steel, fiberglass, and aluminum, as well as fiber tubes. Wood forms should be saturated prior to first use. FORM OIL CITRUS increases the life of wood forms by penetrating into the wood to waterproof and prevent deterioration. It also reduces maintenance requirements on metal forms by forming a rustproof film that makes the metal form essentially self-cleaning and rust-free.

FORM OIL CITRUS should be applied to fiber tube forms even though they may be pre-coated. Tubes will strip much easier, even 60 to 90 days later. If tubes are stripped in 5 to 10 days, hand rubbing is greatly facilitated when tubes are coated with FORM OIL CITRUS.

FORM OIL CITRUS also cuts machine clean up time because it minimizes concrete build-up. Pavers, trucks, mixers, spreader-finishers, buggies, chutes, and other types of equipment should be sprayed daily with FORM OIL CITRUS for easy clean up and rust prevention.

FORM OIL CITRUS can be applied on forms for pre-stressed and pre-cast concrete to produce a better and cleaner cast. The product will not stain or discolor concrete.

FEATURES AND BENEFITS
- Pleasant citrus scent.
- Contains no diesel fuel.
- Produces a better and cleaner cast when applied on pre-stressed and pre-cast concrete forms.
- Cuts stripping time to an absolute minimum.
- Reduces form cleaning and repairing.
- Increases wood form life, prevents rust and rustproofs metal forms.
- Effectively minimizes concrete build-up on pavers, R/M trucks, mixers, spreader-finishers, buggies, chutes and other equipment.
- Prevents bonding between poured concrete and form.
- Breaks concrete bond between surface and form cleanly and effectively…leaves smooth surface.
- Will not stain or discolor concrete and can be painted over.
- Ready-to-use…requires no additional mixing.

PACKAGING
5 Gal. (18.93 L) Pails
55 Gal. (208.20 L) Drums

TECHNICAL DATA
Color: Amber
Freezing Point: 10º F (-12º C)
Staining: None

APPLICATION
Surface Preparation: Clean form surfaces thoroughly prior to application. Remove all rust, scale and/or previously used form release agents from the forms in accordance with good concrete practices.

Application Method: Spraying is the ideal method of application. Use a Chapin 8001 spray tip that produces a flow of 1/10 of one gallon per minute. FORM OIL CITRUS may also be applied by roller coating, mopping or brushing. A thin film should be applied for optimum performance. Runs or puddles need to be brushed out. It is imperative when using new wooden forms of all types (plain wooden, plywood, rough cut, etc.) that FORM OIL CITRUS be applied and re-applied until complete saturation has been accomplished prior to first use. For metal forms, the best results are obtained with a spray-on “fog” application of FORM OIL CITRUS.

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